



# Bonding

G U I D E

PERMANENT  
RUBBER

PERMANENT  
ACRYLIC

REMOVABLE  
RUBBER



# Bonding Guide

PERMANENT  
ACRYLIC

**Key:**

- Excellent Adhesion (Recommended)
- Medium Adhesion
- Poor Adhesion (Not Recommended)

LOW VOC

	ADHESIVE SIDE	SURFACE		METAL			PLASTICS									FOAM					MISCELLANEOUS						
		Smooth	Rough	Anodized Aluminum	Rolled Steel	Stainless Steel	LDPE	HDPE	Polyester	Acrylic	Rigid Vinyl	Polystyrene	Polypropylene	Polycarbonate	ABS	TYPE			STRUCTURE		Powder Coated Metal	Abrasive Backing	Corrugated Board	Gator Board			
																EPDM Foam	Polyurethane Foam	Polyisoprene Foam	Polyethylene Foam	Closed Cell Foam					Open Cell Foam		
600 Series	A-601	Liner & Air	●		●	●	●	●	●	●	●	●	●	●	●		●		○	●		●		●	●	●	
	A-602	Liner	●	○	●	●	●	●	●	●	●	●	●	●	●		●		○	●		●		●	●	●	
	A-603	Liner	●	●	●	●	●	●	●	●	●	●	●	●	●		●		○	●	○	●		●	●	●	
	A-604	Liner	●	●	●	●	●	●	●	●	●	●	●	●	●		●		○	●	○	●		●	●	●	
	A-610	Liner & Air	●		●	●	●	●	●	●	●	●	●	●	●		●		○	●		●		●	●	●	
	A-613	Liner & Air	●		●	●	●	●	●	●	●	●	●	●	●		●		○	●		●		●	●	●	
	A-624	Liner & Air	●		●	●	●	●	●	●	●	●	●	●	●		●		○	●		●		●	●	●	
800 Series	A-800	Liner	●	○	●	●	●	●	●	●	●	●	●	●	●									●		●	●
	A-801	Liner & Air	●		●	●	●	○	○	●	●	●	●	●	●									○		○	●
	A-802	Liner	●	○	●	●	●	●	●	●	●	●	●	●	●									●		●	●
	A-803	Liner	●	○	●	●	●	●	●	●	●	●	●	●	●									●		●	●
	A-804	Liner	●	○	●	●	●	●	●	●	●	●	●	●	●									●		●	●
	A-882	Liner & Air	●		●	●	●	○	○	●	●	●	●	●	●									○		○	●
	A-892	Liner & Air	●		●	●	●	○	○	●	●	●	●	●	●									○		○	●

**Key:**

- Excellent Adhesion (Recommended)
- Medium Adhesion
- Poor Adhesion (Not Recommended)
- R** Rubber Adhesive
- A** Acrylic Adhesive
- RR** Rubber Removable Adhesive

	Adhesive	SURFACE	METAL			PLASTICS										FOAM				MISCELLANEOUS								
																TYPE		STRUCTURE										
																Type	Side	Smooth	Rough					Anodized Aluminum	Rolled Steel	Stainless Steel	LDPE	HDPE
<b>900 Series</b>  <b>PERMANENT RUBBER</b>  <b>PERMANENT ACRYLIC</b>  <b>REMOVABLE RUBBER</b>	D-902	R	Liner	●	○	●	●	●	●	●	●	●	●	●	●	●	●	●	●	○	○	●	●	●	●			
		R	Air	●	○	●	●	●	●	●	●	●	●	●	●	●	○	○	●	●	○	○	●	●	●	●		
	D-932	R	Liner	●	○	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	○	○	●	●	●	●		
		R	Air	●	○	●	●	●	●	●	●	●	●	●	●	●	○	○	●	○	○	○	○	●	●	●	●	
	D-933	R	Liner	●	○	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	○	○	●	●	●	●		
		R	Air	●	○	●	●	●	●	●	●	●	●	●	●	●	○	○	●	○	○	○	○	●	●	●	●	
	D-935	R	Liner	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	○	○	○	○	●	○	●	●
		R	Air	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	○	○	○	○	●	○	●	●	●
	D-939	R	Liner	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	○	○	○	○	●	○	●	●
		R	Air	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	○	○	○	○	●	○	●	●	●
	D-942	RR	Liner	●	○	●	●	●	○	○	●	●	●	●	●	●	●	●	●	○	○	○	○	○	○	●	○	●
		R	Air	●	○	●	●	●	●	●	●	●	●	●	●	●	●	●	●	○	○	○	○	○	○	●	○	●
	D-943	R	Liner	●	○	●	●	●	○	○	●	●	●	●	●	●	●	●	●	○	○	○	○	○	○	●	○	●
		R	Air	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	○	○	○	○	○	○	●	○	●
	D-944	RR	Liner	●	○	●	●	●	○	○	●	●	●	●	●	●	●	●	●	○	○	○	○	○	○	○	○	●
		R	Air	●	○	●	●	●	●	●	●	●	●	●	●	●	●	●	●	○	○	○	○	○	○	○	○	●