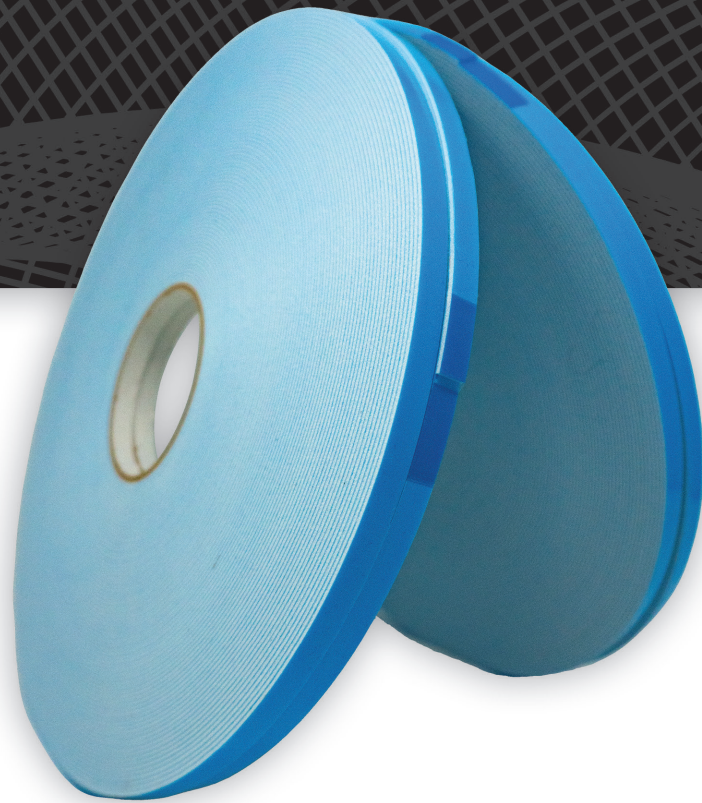


Glaze LOCK

PE FOAM GLAZING TAPES



Our Promise to Customer Service

We pride ourselves on exemplary customer service. We offer genuine, customer-oriented solutions that beat the competition.

**Rely on the Magnum® promise:
Quality, Service, Delivery, Value.**



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**SETTING A WORLD
CLASS EXAMPLE** 

Registered ISO 9001:2015

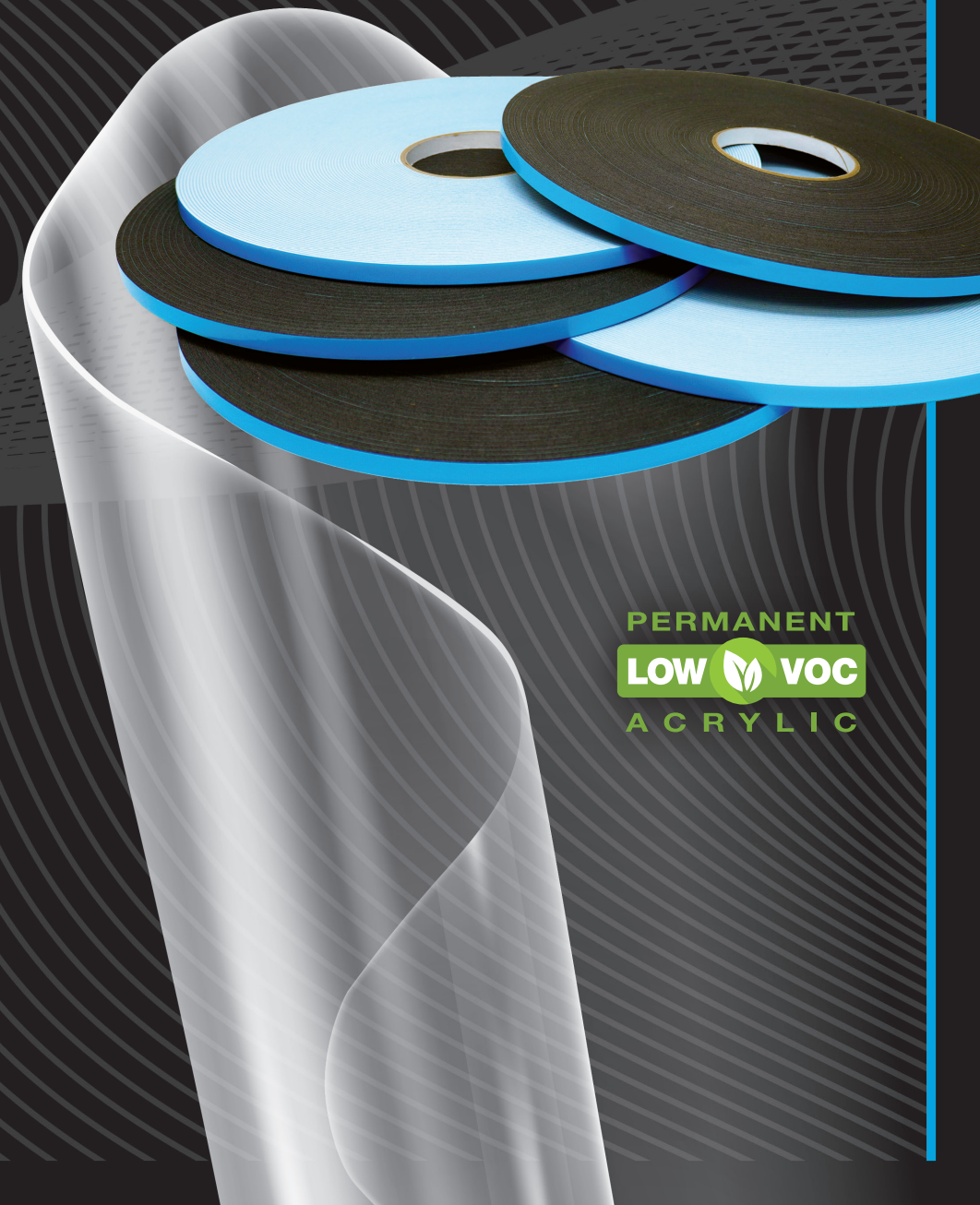
For Design and Manufacture of Pressure Sensitive Adhesive Tapes and Films

Magnum Tapes & Films, a division of Magnum Manufacturing, maintains a Quality Management System certified to ISO 9001:2015 by **PRI Certification**. "Magnum", "Magnum Tapes & Films" and the M and arrow symbol, individually and in combination, are registered trademarks of Magnum Manufacturing Corporation.

Revised 3/26

GlazeLock PE Foam Glazing Tape from Magnum Tapes & Films is engineered to meet the demanding performance standards of today's building and construction market. Designed for structural and non-structural glazing applications, this high-performance polyethylene foam tape delivers aggressive, long-lasting adhesion to glass, aluminum, vinyl, painted metal, and other low surface energy substrates. Its durable foam core provides reliable gap-filling, cushioning, and vibration dampening, while the pressure-sensitive adhesive system ensures high shear strength and weather-resistant performance. Ideal for window assembly, curtain wall systems, and façade installations, GlazeLock helps contractors and OEMs create secure, energy-efficient glazing systems with confidence.

Let's Bond Together.



PERMANENT
LOW VOC
ACRYLIC



PERMANENT
LOW VOC
ACRYLIC

Construction

Magnum's GlazeLock tapes are manufactured in these typical configurations:

- Double-coated

Roll Width and Lengths

Magnum has the flexibility to offer a selection of stock products as well as custom and non-standard sizes:

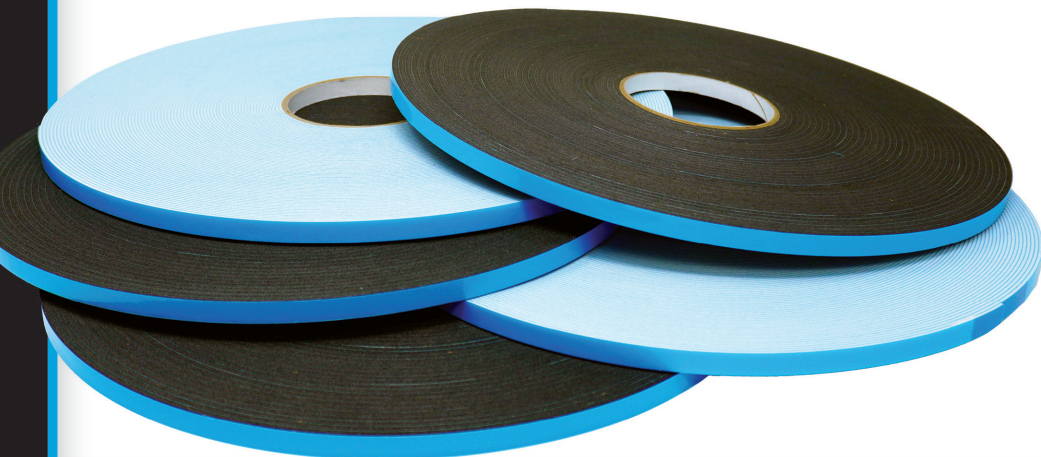
- Standard roll width of 60"
- Standard roll lengths 748 ft., 1,300 ft., and 2,300 ft. depending on foam thickness
- Standard core size is 3"

Release Liner

4.0 Mil Blue Poly Liner Standard

For consistent handling and clean release during window and façade assembly. This standard liner supports efficient application in both shop and field environments.

- 4.0 mil blue poly-coated liner for durability and easy identification
- Smooth, controlled release for accurate tape placement
- Clean removal to help maintain adhesive integrity during installation



8000
SERIES

TAPE TYPE LINERS* LINER SIDE ADHESIVE CARRIER AIR SIDE ADHESIVE WEB WIDTH

LOW SURFACE ENERGY ACRYLIC

● Excellent Adhesion (Recommended) ○ Medium Adhesion □ Poor Adhesion (Not Recommended)

8000 Series features low surface energy (LSE) acrylic adhesive engineered for reliable foam bonding to tough substrates like polypropylene and polyethylene. These adhesives offer strong tack, high shear strength, and lasting durability, without the need for primers or surface treatments. Ideal for automotive, appliance, and electronics applications. Low VOC, meets JIS-A 1901 standards.

| Tape | Type | Liners* | Liner Side Adhesive | Carrier | Air Side Adhesive | Web Width | SURFACE | | METAL | | | PLASTICS | | | | | | | FOAM | | | | MISCELLANEOUS | | | | | | | | | |
|---------------|------|-----------------|---------------------|---------------------|---------------------|-----------|---------|-------|-------------------|--------------|-----------------|----------|------|-----------|---------|-------------|-------------|---------------|---------------|-----|------|--------------|---------------|--------------|-------------|-----------|---------------------|------------------|------------------|-------------|---|---|
| | | | | | | | Smooth | Rough | Anodized Aluminum | Rolled Steel | Stainless Steel | LDPE | HDPE | Polyester | Acrylic | Rigid Vinyl | Polystyrene | Polypropylene | Polycarbonate | ABS | EPDM | Polyurethane | Polyisoprene | Polyethylene | Closed Cell | Open Cell | Powder-Coated Metal | Abrasive Backing | Corrugated Board | Gator Board | | |
| A-1808 1/32" | DC | 4.0 mil Blue PP | 2.0 mil 8000 Series | 31.2 mil White Foam | 2.0 mil 8000 Series | 60" | ● | ○ | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | □ | □ | □ | ○ | ○ | □ | ● | □ | ● | ● | |
| A-1809* 1/16" | DC | 4.0 mil Blue PP | 2.0 mil 8000 Series | 62.5 mil White Foam | 2.0 mil 8000 Series | 60" | ● | □ | ● | ● | ● | ○ | ○ | ● | ● | ● | ● | ● | ● | ● | ● | ● | □ | □ | □ | ○ | ○ | □ | ○ | □ | ○ | ○ |
| A-1810 1/8" | DC | 4.0 mil Blue PP | 2.0 mil 8000 Series | 125 mil White Foam | 2.0 mil 8000 Series | 60" | ● | ○ | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | □ | □ | □ | ○ | ○ | □ | ● | □ | ● | ● | |
| A-1811 1/32" | DC | 4.0 mil Blue PP | 2.0 mil 8000 Series | 31.2 mil Black Foam | 2.0 mil 8000 Series | 60" | ● | ○ | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | □ | □ | □ | ○ | ○ | □ | ● | □ | ● | ● | |
| A-1812 1/16" | DC | 4.0 mil Blue PP | 2.0 mil 8000 Series | 62.5 mil Black Foam | 2.0 mil 8000 Series | 60" | ● | ○ | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | □ | □ | □ | ○ | ○ | □ | ● | □ | ● | ● | |
| A-1813 1/8" | DC | 4.0 mil Blue PP | 2.0 mil 8000 Series | 125 mil Black Foam | 2.0 mil 8000 Series | 60" | ● | ○ | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | ● | □ | □ | □ | ○ | ○ | □ | ● | □ | ● | ● | |

8000 Series: Low VOC Archival Acrylic Adhesive Tested to JIS-A 1901 for 13 substances of concern and formulated to be neutral pH, acid-free, the 8000 Series meets ISO18916 standards for photographic archiving—delivering safe, stable, and long-term performance.

*Passed AAMA/FGIA 810.1-16 Type 1 Expanded Cellular Glazing Tapes compliance per third party. Test Report No. T1707.01-106-31 R0

Slitting

Magnum has capability to slit foam tapes to suit your needs:

- Finished slit widths from 3/8" to 60"
- Finished roll lengths of 108 ft., 216 ft., and 648 ft. depending on foam thickness.

Spooling

- Available upon your specific request

Packaging

- Multiple pallet sizes are available to accommodate various roll widths
- Sturdy and durable horizontal and vertical packaging options
- Each vertically packaged pallet contains nine rolls
- Convenient private and custom labeling options
- Narrow slit product is poly bagged and slip sheeted in carton packaging
- Pallets are stretch wrapped for additional protection
- Ask about our economical and environmentally friendly returnable packaging options

